

Spindle Mounted Non-Woven Wheels



Non-Woven Flap wheels are used for, light deburring, polishing, decorative finishing and blending of all kinds of regular and irregular surfaces.

Safety



Flap wheels perform best between 10-20m/s, this giving the optimum balance between stock removal, surface finish, cutting temperature and wheel life.

NB! Excess speed is dangerous and may result in wheel disintegration, flaps pulling out, grain shedding and overheating.

NEVER USE FLAP WHEELS AT SPEEDS IN EXCESS OF 35m/s.

Do not use wet or in any coolant or oil. Flap wheels are direction sensitive.

Use in accordance to ANSI B7.1.

Diameter	Recommended Speed rpm	Maximum Speed rpm
40mm	7500	15000
50mm	6000	12000
60mm	5000	10000
75mm	4300	8000
80mm	4000	7500

Standard Sizes Available

Dia. Width	20mm	25mm	30mm	40mm	50mm
40mm	•	•	•		
50mm		•	•	•	
60mm		•	•	•	•
75mm		•	•	•	•
80mm		•	•	•	•

Standard Grit Sizes Available

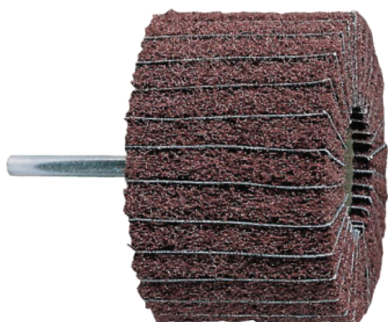
	Coarse	Med	Fine	V-Fine
Grit	•	•	•	•



Volumes warranted, Santek will deviate for the standard dimensions above and produce product to our customer's specific requirements.

Spindle Mounted Non-Woven Interleaved Wheels

Non-Woven Interleaved Flap wheels are used for, light deburring, polishing, decorative finishing and blending of all kinds of regular and irregular surfaces.



Safety

Non-Woven Flap wheels perform best between 15-20m/s, this giving the optimum balance between stock removal, surface finish, cutting temperature and wheel life.

NB! Excess speed is dangerous and may result in wheel disintegration, flaps pulling out, grain shedding and overheating.

NEVER USE FLAP WHEELS AT SPEEDS IN EXCESS OF 40m/s!

Do not use wet or in any coolant or oil. Flap wheels are direction sensitive.

Use in accordance to ANSI B7.1.

Diameter	Recommended Speed rpm	Maximum Speed rpm
40mm	7500	15000
50mm	6000	12000
60mm	5000	10000
75mm	4300	8000
80mm	4000	7500

Standard Sizes Available

Dia. Width	20mm	25mm	30mm	40mm	50mm
40mm	•	•	•		
50mm		•	•	•	
60mm		•	•	•	•
75mm		•	•	•	•
80mm		•	•	•	•

Standard Grit Sizes Available

	Coarse/P60	Med/P120	Fine/P150	V-Fine/P240
Grit	•	•	•	•



Volumes warranted, Santek will deviate for the standard dimensions above and produce product to our customer's specific requirements.