

Cross & Square pads



Cross & Square pads are used to deburr and clean the inside of tubing and other cylindrical objects, as well as grind, blend and polish fillet welds.



Safety



Cross & Square pads perform best between 15-25m/s, this giving the optimum balance between stock removal, surface finish, cutting temperature and life.

NB! Excess speed is dangerous and may result in wheel disintegration, grain shedding and overheating.

NEVER USE CROSS & SQUARE PADS AT SPEEDS IN EXCESS OF 30m/s.

Do not use wet or in any coolant or oil.

Use in accordance to ANSI B7.1.

Diameter	Recommended Speed rpm	Maximum Speed rpm
50mm	10000	15500
76mm	7500	11000
100mm	4500	6500

Standard Sizes Available

Dia	Bore	Cross	Square
50mm	M5	•	•
76mm	M6	•	•
100mm	M6	•	•



Standard Grit Sizes

Grit Size	Alo.	Zir.
P36	•	•
P60	•	•
P80	•	•
P120	•	•
P150	•	
P180	•	
P240	•	
P400	•	
P600	•	



Mandrels

M5/m6 to 6mm Mandrel

